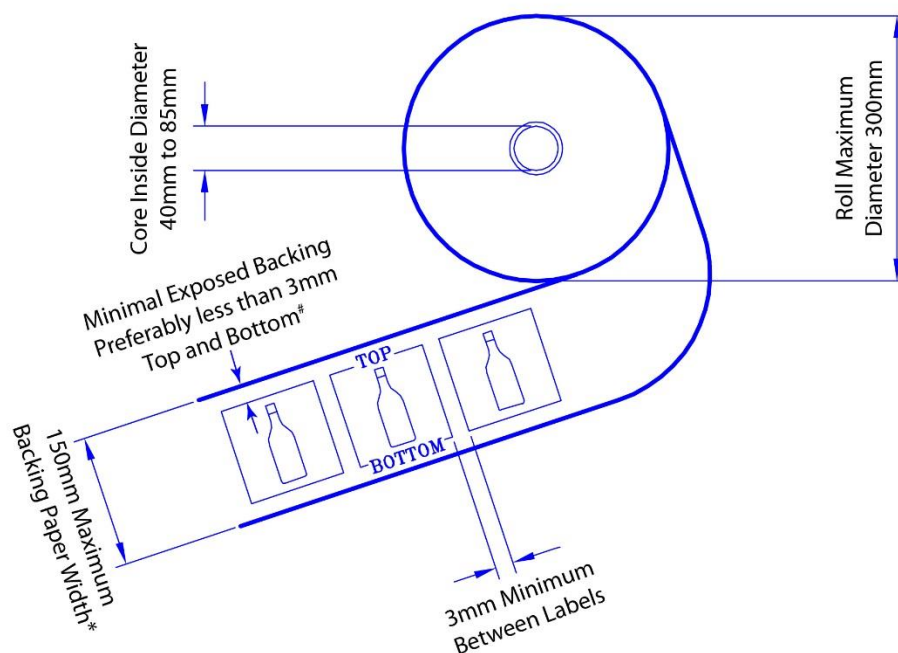


VinPro Label Roll Specifications

Scope: To ensure customer labels are manufactured appropriately for the label application systems at VinPro.

See diagram below for the required Label Roll Specifications:

Front and Back Labels



* Bottle dependent

Industry Standard
Roll Direction #4



Also:

- Front and back labels must be on separate rolls
- The core must be flush with the bottom of the label roll and ideally the same height as the label roll
- *The maximum label height is dependent on the height of the label panel on the intended bottle. See the Bottle to Label Size Matrix over for more information.
- #The maximum amount of exposed backing (salvage) is dependent on the desired label position from the base of the bottle. High salvage at the base will limit how low a label can be positioned on the bottle. To ensure this isn't a limiting factor the salvage should be no more than about 2 to 3 mm.
- Please contact us at VinPro if in any doubt.